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BENTONITE SYNTHETIC WATER BEHAVIOR DURING COAGULATION-FLOCCULATION PROCESS

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Abstract

The aim of this work is to characterize the flocculation process of a bentonite synthetic suspension with characteristics close to Bega River from Timisoara, Romania. The time stability of the synthetic suspension was firstly investigated. After a few days of continuous mixing a stable suspension was reached, stability being confirmed by monitoring the main physicochemical parameters (pH, temperature, turbidity, dissolved organic carbon and initial particle size). In order to determine the optimum dose of coagulant, the stable suspension was subjected to jar-test experiments using different doses of alum ($5 - 35 \text{ mg} \cdot \text{L}^{-1}$). For a suspension with initial turbidity $<10 \text{ NTU}$, an optimum coagulant dose of $30 \text{ mg} \cdot \text{L}^{-1}$ was determined. The particle size distribution by particle number and weighted by size in a 1 L jar during different mixing intensities (45, 90 and 150 rpm) has been investigated. The variation of bentonite-alum flock size was measured using a light scattering method. Results showed that the average flock size (d_{50}) increases with increasing flocculation time up to a maximum value of $165.39 \mu\text{m}$ due to primary aggregation and then decreases due to flock breakage. The Argaman-Kauffman model fitted very well the experimental data, confirming the utility of this model in the characterization of flocculation process.

Key words: Argaman-Kauffman model, jar-test, light scattering method, particle size, synthetic suspension

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